

## LAMINAR MIXED CONVECTION BOUNDARY LAYERS INDUCED BY A LINEARLY STRETCHING PERMEABLE SURFACE

Mohamed E. Ali<sup>1+</sup> and Fahd Al-Yousef<sup>++</sup>

Mech. Eng. Dept., King Saud University, P. O. Box 800, Riyadh 11421, Saudi Arabia.<sup>+</sup>  
King Faisal Air Academy, Riyadh, Saudi Arabia.<sup>++</sup>

### ABSTRACT

The boundary layer flow on a linearly moving permeable vertical surface is studied when the buoyancy forces assist or oppose the flow. Similarity solutions are obtained for the boundary layer equations subject to power law temperature and velocity variation. The effect of various governing parameters, such as Prandtl number  $Pr$ , injection parameter  $d$ , and the mixed convection parameter  $\lambda = Gr / Re^2$ , which determine the velocity and temperature distributions, the heat transfer coefficient, and the shear stress at the surface are studied. The heat transfer coefficient increases as  $\lambda$  assisting the flow for all  $d$  for uniformly or linearly heated surface and as  $Pr$  increases it becomes almost independent of  $\lambda$ . However, as the temperature inversely proportional to the distance up the surface, the buoyancy has no effect on the heat transfer coefficient. Critical buoyancy parameter values are obtained for vanishing shear stress and for predominate natural convection. Critical values are also presented for predominate buoyancy shear stress at the surface for assisting or opposing flow. A closed form analytical solution is also presented as a special case of the energy equation.

### INTRODUCTION

A continuously moving surface through an otherwise quiescent medium has many applications in manufacturing processes. Such processes are hot rolling, wire drawing, spinning of filaments, metal extrusion, crystal growing, continuous casting, glass fiber production, and paper production (Altan et al [1]).

Since the pioneer study of Sakiadis [2] who developed a numerical solution for the boundary layer flow field of a stretched surface, many authors have attacked this problem to

study the hydrodynamic and thermal boundary layers due to a moving surface [3-12].

Suction or injection of a stretched surface was introduced by Erickson et al [13] and Fox et al [14] for uniform surface velocity and temperature and by Gupta and Gupta [15] for linearly moving surface. Chen and Char [16] have studied the suction and injection on a linearly moving plate subject to uniform wall temperature and heat flux and the more general case using a power law velocity and temperature distribution at the surface was studied by Ali [17]. Recently, Magyari et al. [18] have reported analytical and computational solutions when the surface moves with rapidly decreasing velocities using the self-similar method, and the flow part of the problem was considered analytically by Magyari and Keller [19] for permeable surface moving with a decreasing velocity for velocity parameters  $-1/3$  and  $-1/2$ .

In all papers cited earlier the effect of buoyancy force was neglected and the following papers have taken the buoyancy force into consideration however, suction or injection at the moving surface was relaxed. Such papers are those of Lin et al [20], Karwe and Jaluria [21,22], Kang and Jaluria [23, 24]. Ingham [25] studied the existence of the solutions of the boundary layer equations of a uniformly moving vertical plate with temperature inversely proportional to the distance up the plate. Laminar mixed convection of uniformly moving vertical surface for different temperature boundary conditions are considered by Ali and Al-Yousef [26, 27].

The present paper investigates the effect of mixed convection boundary layer adjacent to a continuously moving upward vertical surface with suction or injection at the surface for general boundary conditions of power law velocity and temperature distributions. However, the analyses are focused

---

<sup>1+</sup>To whom all correspondence should be made.

on the case of linearly moving surface with various temperature boundary conditions for different Prandtl numbers.

The mathematical formulation of the problem is presented in section (2), followed by the analytical solutions in section (3). Numerical solution procedure is presented in section (4) and results and discussion are reported in (5) and finally conclusions are given in section (6).

## MATHEMATICAL ANALYSIS

Consider the steady two-dimensional motions of mixed convection boundary layer flow from a vertically moving upward surface with suction or injection at the surface. For incompressible viscous fluid environment with constant properties using Boussinesq approximation, the equations governing this convective flow are

$$\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} = 0 \quad (1)$$

$$u \frac{\partial u}{\partial x} + v \frac{\partial u}{\partial y} = g\beta(T - T_\infty) + \nu \frac{\partial^2 u}{\partial y^2} \quad (2)$$

$$u \frac{\partial T}{\partial x} + v \frac{\partial T}{\partial y} = \alpha \frac{\partial^2 T}{\partial y^2} \quad (3)$$

subject to the following boundary conditions:

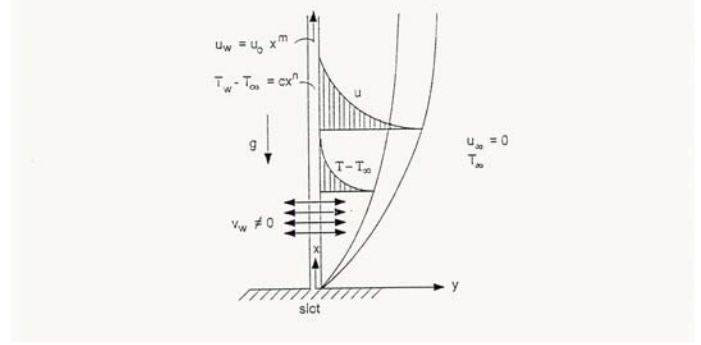
$$\begin{aligned} u &= U_0 x^m, \quad v = v_w(x) \quad @ y = 0 \\ T - T_\infty &= Cx^n \quad @ y = 0 \\ u &\rightarrow 0, \quad T \rightarrow T_\infty \quad @ y \rightarrow \infty \end{aligned} \quad (4)$$

The x coordinate is measured along the moving upward surface from the point where the surface originates, and the y coordinate is measured normal to it (Fig. 1). Positive or negative v imply injection or suction at the surface respectively, and u and v are the velocity components in x and y directions respectively. Similarity solutions arise when

$$u = U_0 x^m f'(\eta), \quad T - T_\infty = Cx^n \theta(\eta) \quad (5)$$

$$\eta = y \sqrt{\frac{m+1}{2}} \sqrt{\frac{U_0 x^m}{\nu x}} \quad (6)$$

$$v = -\sqrt{\frac{2\nu U_0}{m+1}} x^{\frac{m-1}{2}} \left( \frac{m+1}{2} f + \frac{m-1}{2} f' \eta \right) \quad (7)$$



Where  $f'$  and  $\theta$  are the dimensionless velocity and temperature respectively, and  $\eta$  is the similarity variable. Substitution in the governing equations gives rise to the following two-point boundary-value problem

$$f''' + f f'' - \frac{2m}{m+1} f'^2 + \frac{2\lambda\theta}{m+1} = 0 \quad (8)$$

$$\theta'' + \text{Pr} \left( f \theta' - \frac{2n}{m+1} f' \theta \right) = 0 \quad (9)$$

The last term in Eq. (8) is due to the buoyancy force and  $\lambda = Gr / Re^2$  which serves as the buoyancy parameter, when  $\lambda = 0$  the governing equations reduce to those of forced convection limit (Ali [8, 17]). However, when  $\lambda \rightarrow \infty$  free convection should be dominated.

$$f'(0) = 1, f(0) = -v_w \sqrt{\frac{x^{1-m}}{\nu U_0}} \sqrt{\frac{2}{m+1}}, f'(\infty) \rightarrow 0 \quad (10)$$

$$\theta(0) = 1, \quad \theta(\infty) \rightarrow 0 \quad (11)$$

In driving the second of the boundary conditions (10) the horizontal injection or suction speed  $v_w$  must be a function of the distance (for  $m \neq 1$ ) from the leading edge. Consequently,  $v_w$  is described by the law

$$v_w = d u_w Re^{-1/2}, \text{ or } d = \frac{v_w}{u_w} Re^{1/2} \quad (12)$$

It should be mentioned that,  $v_w$  must be of order of magnitude of  $u_w Re_x^{-1/2}$  [28], where  $Re_x = u_w x / \nu$ , in order to insure that a flow with suction or blowing at the surface satisfies the boundary layer assumptions. Therefore, d that is introduced, as a blowing or suction parameter must be of order one (Bejan [29]). The second of the boundary conditions (10) can be written as

$$f(0) = -d \sqrt{\frac{2}{m+1}} \quad (13)$$

Equation (12) shows that, suction or blowing parameter  $d$  is used to control the strength and direction of the normal flow at the boundary. Therefore, for positive or negative  $d$  we have a blowing or suction boundary condition respectively. Equations (8, 9) reduce to Eqs. (12, 13) in Ingham [25] for  $m = 0$ , and  $n = -1$ . Expression for shear stress can be developed from the similarity solution in the form

$$\tau = \mu U_0 x^{m-1} \sqrt{\frac{m+1}{2}} \text{Re}^{1/2} f''(\eta) \quad (14)$$

The shear stress can be expressed in a dimensionless form of the skin friction coefficient as

$$C_f \sqrt{\text{Re}_x} = 2 f''(\eta) \sqrt{0.5(m+1)} \quad (15)$$

Eq. (15) describes the skin friction coefficient distribution in the boundary layer and its particular value  $0.5 C_f \sqrt{\text{Re}_x} = f''(0)$  for  $m = 1$  presents the value on the moving surface. The local heat transfer coefficient  $h$  can be expressed in dimensionless form of Nusselt number as

$$\frac{\text{Nu}_x}{\sqrt{\text{Re}_x}} = -\sqrt{\frac{m+1}{2}} \theta'(0) \quad (16)$$

and for  $m = 1$  it is given by  $\text{Nu}_x \sqrt{\text{Re}_x} = -\theta'(0)$ .

## ANALYTICAL SOLUTIONS

The heat transfer part of the problem presented by Eq. (9) exhibit an exact closed form solutions in terms of  $\eta$  corresponding to special value of the temperature exponent  $n$  such that

$$2n = -(m+1), \quad m > -1 \quad (17)$$

The energy Equation (9) for this particular case leads to

$$\theta'' + \text{Pr} (f \theta' + f' \theta) = 0 \quad (18)$$

Having in mind the boundary conditions first and third of (10), (11) and (13) one can obtain for any  $\text{Pr}$

$$\theta'(0) = -\text{Pr} f(0) = \text{Pr} d \sqrt{\frac{2}{m+1}}, \quad (19)$$

$$\text{and } \frac{\text{Nu}_x}{\sqrt{\text{Re}_x}} = -\text{Pr} d$$

The wall curvature  $\theta''(0)$  of the temperature profile can be obtained from Eq. (9) with the parameter values (17) taking into account Eq. (19) by the following simple expression

$$\theta''(0) = \text{Pr} \left( \frac{2}{m+1} \text{Pr} d^2 - 1 \right) = -\text{Pr} + [\theta'(0)]^2 \quad (20)$$

Equations (19) and (20) show that, for any specific value of  $d$ , expressed in terms of  $\text{Pr}$ , the curvature is Prandtl number dependent only for fixed values of  $m$  and  $n$  given by Eq. (17). These analytical results have been confirmed for  $m = 1$  and  $n = -1$  by detailed numerical calculations that will be discussed next in sec. 5. It should be mentioned that, Similar analytical solutions have been found by Magyari and Keller [19] for  $m = -1/3, -1/2$ , and  $1$  for no buoyancy force and for impermeable surface by Gupta and Gupta [15] for  $m = 1$  when the buoyancy force is absent. Recently, some exact analytical solutions have developed by Magyari et al. [17] for permeable surfaces stretched with rapidly decreasing velocities ( $m < -1$ ).

## NUMERICAL SOLUTION PROCEDURE

The coupled nonlinear ordinary differential equations (8) and (9) are solved numerically by using the fourth order Runge-Kutta method. Solutions of the differential Eqs. (8) and (9) subject to the boundary conditions first and third of (10), (11), and the modified boundary condition (13) was obtained for increasing values of  $\lambda$  at each constant  $d$ . At each new  $d$  we start from a known solution of the equations with  $\lambda = 0$ , (Ali [8, 17]) where  $f''(0)$  and  $\theta'(0)$  are known. For a given value of  $\lambda$  the values of  $f''(0)$  and  $\theta'(0)$  were estimated and the differential equations (8) and (9) were integrated using Runge-Kutta method until the boundary conditions at infinity  $f'(\eta)$  and  $\theta(\eta)$  decay exponentially to zero (at least of order  $10^{-4}$ ). If the boundary conditions at infinity are not satisfied then the numerical routine uses a half interval method to calculate corrections to the estimated values of  $f''(0)$  and  $\theta'(0)$ . This process is repeated iteratively until exponentially decaying solution in  $f'$  and  $\theta$  are obtained. The value of  $\eta_\infty$  was chosen as large as possible between 3 and 15 depending upon the Prandtl number and the injection parameter  $d$ , without causing numerical oscillations in the values of  $f', f'',$  and  $\theta$ . The procedure was repeated for negative  $\lambda$  where the buoyancy is in the opposite direction to the flow and opposes it. The maximum and minimum  $\lambda$  were obtained for different values of  $-0.6 \leq d \leq 0.6$  where the numerical solutions became more difficult to obtain as  $\lambda$  approached  $\lambda_{\max}$  or  $\lambda_{\min}$  for the corresponding  $d$ . Comparison is made with the available published data in terms of  $f''(0)$  and  $\theta'(0)$  which show a good agreement with the present results.

## RESULTS AND DISCUSSION

Equations (8) and (9) were solved numerically, as described in section 4, for  $m = 1$ ,  $d = -0.6$  to  $0.6$  with a step of  $0.2$ ,  $\text{Pr} = 0.72, 3, 10$ , and for temperature exponent  $n = -1, 0$ , and  $1$ . Samples of the resulting velocity and temperature profiles for

$m = 1, n = -1, d = -0.6, 0.6$ , for  $Pr = 0.72$ , and for different values of  $\lambda$  are presented in Figs. 2(a, b). It can be seen that

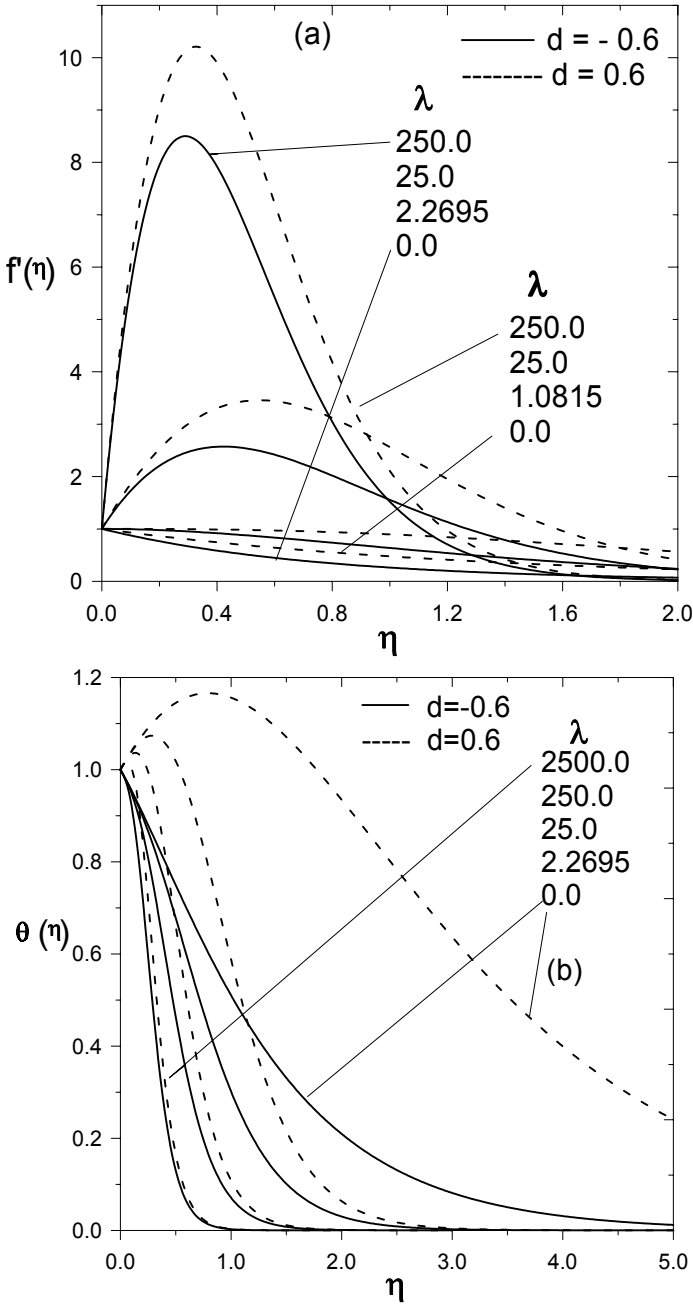


Figure 2. Samples of similarity velocity and temperature profiles for  $Pr = 0.72, n = -1$  and  $m = 1$  showing the buoyancy effect. (a) velocity; (b) temperature.

the presence of positive buoyancy (assisting flow) results in a relative rise in the velocity profile near the wall in Fig. 2(a). It is also clear that, the velocity gradient at the surface increases from negative value (opposing flow) passing by that at zero

buoyancy force ( $\lambda = 0$ ) to a positive value (assisting flow). The specific critical values of  $\lambda = \lambda_{(crit.)s} = 2.2695, 1.0815$  in Fig. 2(a) are for zero velocity gradient where the surface shear stress is vanishing. Furthermore, as  $\lambda$  increases, the velocity gradient at the wall for both injection and suction are almost identical which means that the flow is predominated by the buoyancy effect. It should be noted that, the hydrodynamic boundary layer thickness in Fig. 2(a) is smaller for  $d = -0.6$  than for  $d = 0.6$  since the earlier is for suction while the later is for injection.

Figures 2(b) shows the temperature profiles for the same parameters used in Fig 2(a). It is clear that as  $\lambda$  increases the thermal boundary layer thickness decreases however, the temperature gradient at the surface is unchanged by changing  $\lambda$  either for suction or injection, resulting in a constant heat transfer rate corresponding to each  $d$  independent of  $\lambda$ . This special case is proved analytically in section 3 for  $m = 1, n = -1$  and for any Prandtl number and it is confirmed here in Fig. 3(a) where the dimensionless  $Nu_x Re_x^{-1/2}$  is independent of  $\lambda$  but it is only function of the suction/injection parameter  $d$ . Similar results are obtained for the other Prandtl number where

$Nu_x Re_x^{-1/2}$  is independent of  $\lambda$ . Local Nusselt number distributions for  $d = -0.6$  and  $0.6$  and for different values of Prandtl numbers are shown in Fig 3(b). In this figure, it is clear that  $Nu_x Re_x^{-1/2}$  is independent of  $\theta$  and its negative value means that heat is transferred from the ambient medium to the surface. Furthermore, increasing Prandtl number enhances the heat transfer coefficient for the suction case but reduces it for the blowing one. It worth mentioning that, the numerical solution for this case can be obtained for any values of  $\lambda$ .

Velocity and temperature similarity profiles for uniform surface temperature ( $n = 0$ ),  $Pr = 3.0, d = -0.6$  and  $0.6$  and for various values of  $\lambda$  are shown in Fig. 4(a, b). These profiles are similar to those for  $Pr = 0.72$  however, the velocities overshoot are moderate at the corresponding maximum  $\lambda$ . For examples: at  $d = -0.6$  the maximum  $\lambda$  is 500 (not shown) and the velocity overshoot is 480% however, for  $d = 0.6$  the maximum  $\lambda$  is 150 with overshoot of 350%. The corresponding values of  $\lambda_{(crit.)s}$  where the shear stress is zero are 5.5225 at  $d = -0.6$  and 1.8 at  $d = 0.6$ . Figure 4(b) show the temperature profiles for

the same parameters given in Fig. 4(a). In this figure as  $\lambda$  increases the thermal boundary layer thickness decreases and the temperature gradient at the surface decreases (in contrast to the previous case of  $n = -1$ ), resulting in a higher heat transfer rate at a higher value of  $\lambda$  for both suction and injection. Furthermore, for suction the temperature profiles squeezed together with reduced

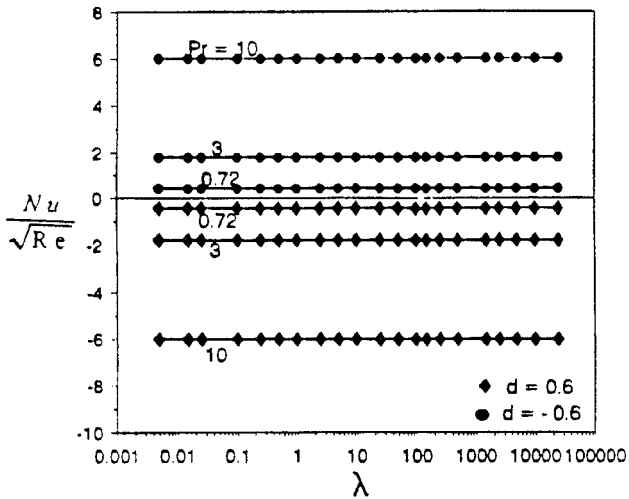
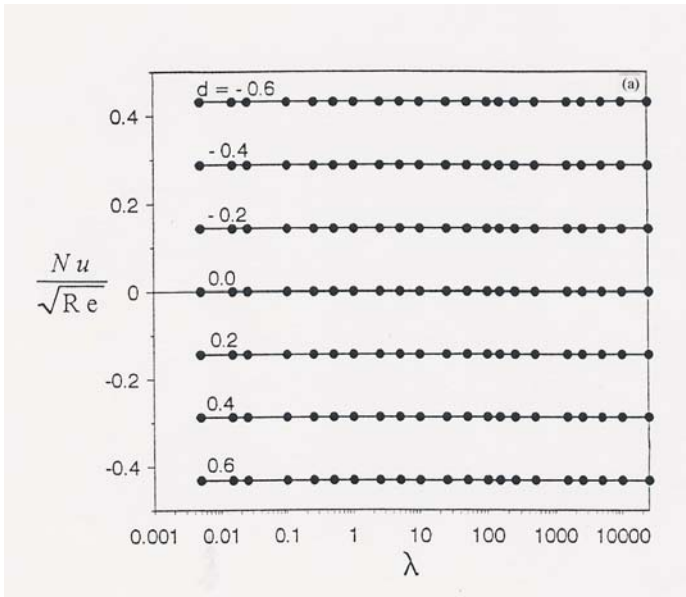


Figure 3. Local Nusselt number distribution for  $m = 1$  and  $n = -1$  showing the independence of  $\lambda$ . (a)  $Pr = 0.72$ ; (b) comparison of Prandtl numbers.

thermal boundary layer thickness than that for injection therefore, suction enhances the heat transfer coefficient from the stretched surface than injection.

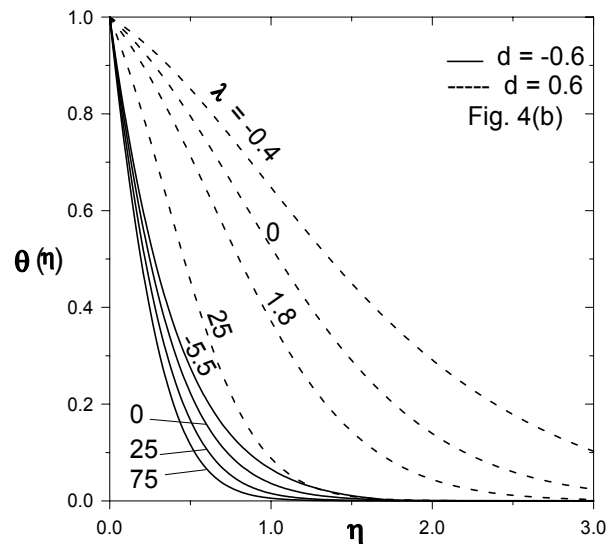
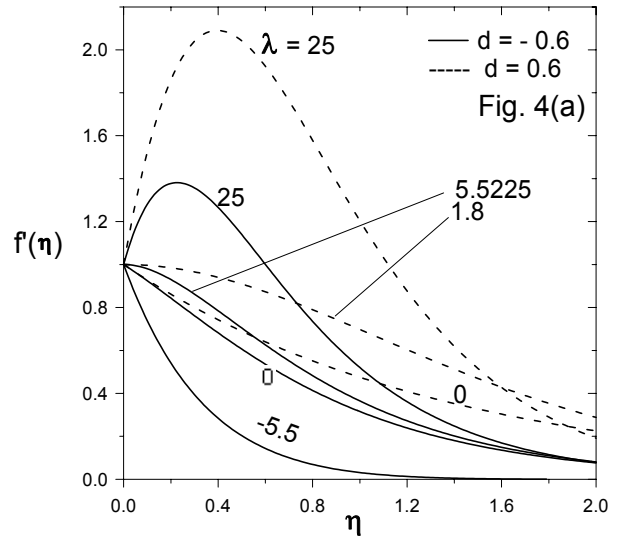


Figure 4. Samples of similarity velocity and temperature profiles for  $Pr = 3$ ,  $n = 0$ , and  $m = 1$  showing the buoyancy effect. (a) velocity; (b) temperature.

The local Nusselt number distribution for different values of  $d$ , for  $Pr = 0.72$  is shown in Fig. 5 for the entire mixed convection regime in terms of  $Nu_x Re_x^{-1/2}$  versus  $\lambda$  on a logarithmic scale for  $m = 1$  and  $n = 0$ . The right hand side of the figure presents positive  $\lambda$  on the x-axis where buoyancy assisting flow however, the left side presents the negative  $\lambda$  where buoyancy opposing flow. It is clear from this figure that the heat transfer coefficient increases as  $d$  decreases in other words that, suction enhances the heat transfer coefficient while injection reduces it comparing to the impermeable surface

( $d = 0$ ) for fixed  $\lambda$ . Furthermore, as  $\lambda$  increases the heat transfer coefficient increases for fixed  $d$  that means, more heat is transferred from the surface to the medium and this quantity of heat is larger for suction than injection at fixed  $\lambda$ . However, at large  $\lambda > 1000$  where the buoyancy dominates there are no significant differences in  $Nu_x Re_x^{-1/2}$  for various values of  $d$  and it almost  $\lambda$  dependent only. It should be mentioned that as  $\lambda \rightarrow 0$  forced convection limit is satisfied (Ali [17]) and as  $\lambda$  increases natural convection should dominates. Moreover, to see the region of predominate natural convection for buoyancy assisting flow, a 5 percent increase in Nusselt number of that of forced convection limit has been applied. The corresponding values of  $\lambda$  (which we call it critical values  $\lambda_{(crit.)c}$ ) are tabulated (not shown to conserve space) for each  $d$ .

These

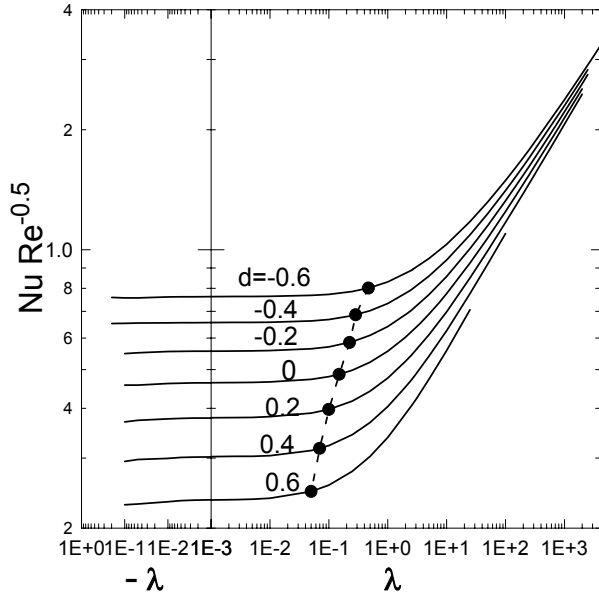


Figure 5. Local Nusselt number distribution for the entire mixed convection at  $n = 0$  for  $Pr = 0.72$ . Dashed line presents the locus separating the natural convection dominant region on the right and the forced convection region on the left.

critical values are presented as solid circles and connected by a dashed line in the figure. Therefore, the region on the right of the dashed line presents the region of natural convection dominates whereas the region on the left presents the domain of forced convection. It should be mentioned that, the entire solutions are presented in this figure using the similarity method, however more solutions can be obtained with buoyancy assisting or opposing flow with lower accuracy and have been rejected.

The distributions of  $Nu_x Re_x^{-1/2}$  for  $n = 0$ , for three values of  $Pr$  (0.72, 3, and 10), and for  $d \leq 0$  are presented in Fig. 6(a). In this figure the upper solid lines are for  $Pr = 10$ , and the lower solid lines are for  $Pr = 0.72$  and the dashed lines are for  $Pr = 3$ . This figure indicates that, for the suction case increasing  $Pr$  enhances the heat transfer coefficient since the boundary layer thickness getting smaller and the temperature gradient at the wall getting steeper. Figure 6(b) shows  $Nu_x Re_x^{-1/2}$  distributions for  $d > 0$  (blowing), for  $Pr = 0.72, 3$  and 10, and for  $n = 0$ . In this figure as in 6(a) increasing  $Pr$  enhance the heat transfer coefficient however, this enhancement depend on  $d$  and  $Pr$ . For  $d = 0.2$  the effect of increasing  $Pr$  is clear but for  $d > 0.2$ , there is a competition between the injected fluid and the heat transfer for each  $Pr$ . The injected fluid increases the boundary layer thickness and the temperature gradient at the wall and make it more flatter and hence reduce the heat transfer. The reduction of  $Nu_x Re_x^{-1/2}$  with increasing  $Pr$  is more significant for  $d > 0.2$ .

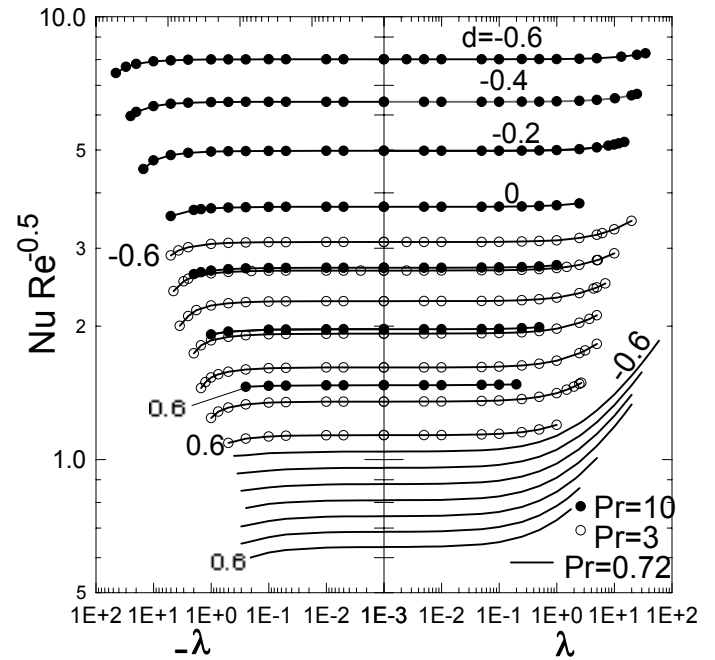


Figure 7. Local Nusselt number distributions showing the effect of Prandtl number,  $d$  and  $\lambda$  for  $n = 1$ .

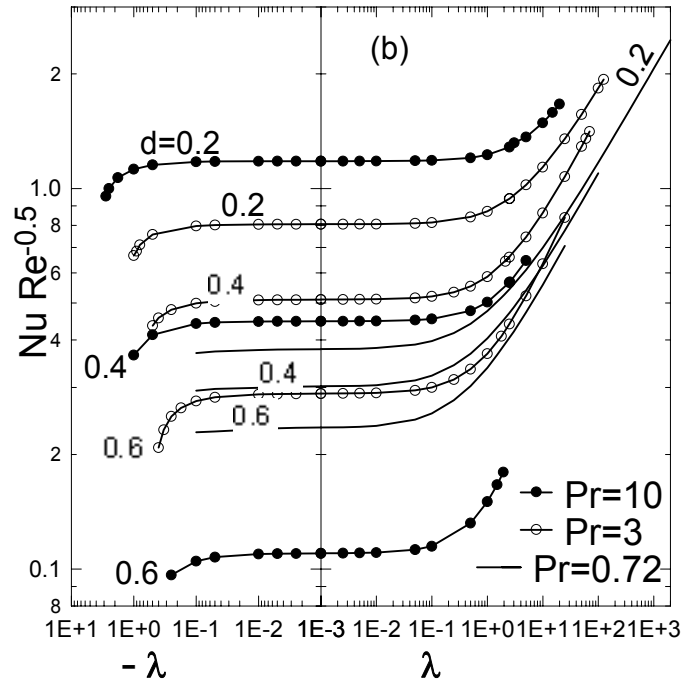
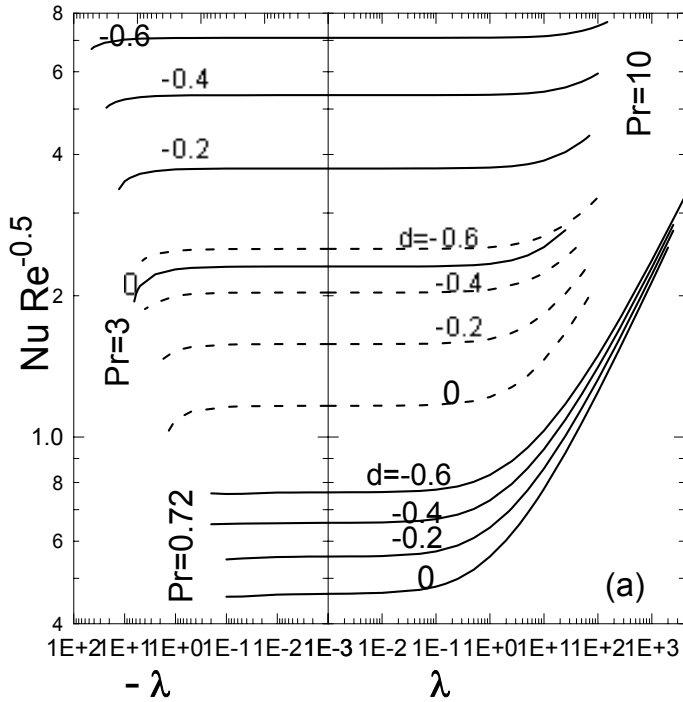


Figure 6. Local Nusselt number distributions showing the effect of Prandtl number and  $\lambda$  for  $n = 0$ . (a)  $d \leq 0$ ; (b)  $d > 0$

Figure 7 presents the distributions of  $Nu_x Re_x^{-1/2}$  for various Prandtl numbers and  $d$  for  $n = 1$ . In this figure increasing  $Pr$  for fixed  $d$  and for any  $\lambda$  enhances the heat transfer coefficient and for specific  $Pr$  suction always enhances the heat transfer whereas, blowing reduces it. Furthermore, the effect of buoyancy is significant for  $pr = 0.72$  (air) due to the lower density of air that makes it more sensitive to the buoyancy forces.

The dimensionless shear stress at the surface presented by  $f''(0)$  for assisting or opposing flow for  $n = 0$  and for  $Pr = 0.72$  is shown in Fig. 8. A 5 percent increase or decrease in  $f''(0)$  at  $\lambda = 0$  has been applied for buoyancy assisting or opposing flow respectively. The two solid lines connecting circles and squares present those values of 5% increase or decrease respectively. The predominate buoyancy effect region is on the right of these two lines. It worth noted that, at large  $\lambda$  where buoyancy dominated there are no

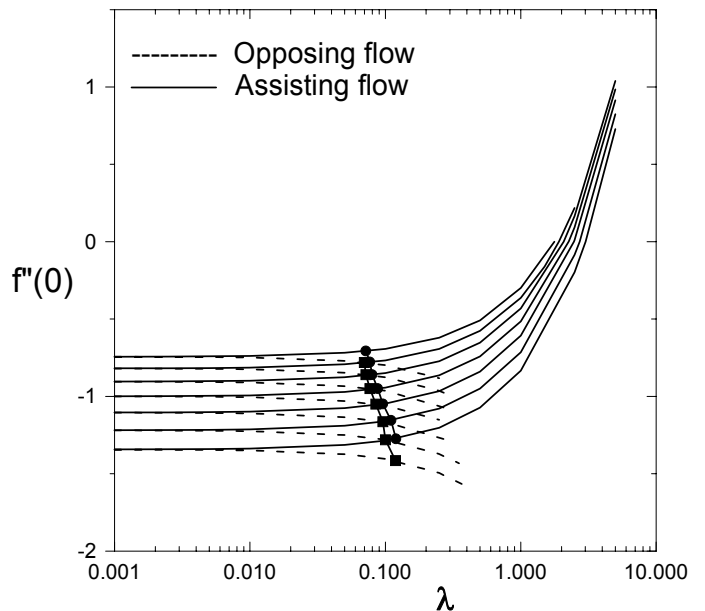


Figure 8. Dimensionless shear stress distributions at the surface for assisting flow (solid) and for opposing flow (dashed). Lines connecting solid circles and squares indicate the predominate buoyancy shear stress for assisting and opposing flow respectively.

significant differences in  $f''(0)$  for various values of  $d$  and it turns out that  $f''(0)$  is  $\lambda$  dependent only. Similar curves are obtained for  $n = -1$  and  $1$  and for other Prandtl numbers.

## CONCLUSIONS

The results show that as  $\lambda$  increases (assisting flow) the hydrodynamic and thermal boundary layers thickness decrease however, for opposing flow ( $\lambda < 0$ ) they increase. On the other hand, for uniformly or linearly heated surface ( $n = 0, 1$ ) increasing  $\lambda$  enhances the heat transfer coefficient for all  $d$  for  $Pr = 0.72$  and  $3$  but almost has no effect for  $Pr = 10$ . However, for inversely proportional surface temperature ( $n = -1$ ) the heat transfer coefficient is independent of  $\lambda$  and is suction/injection parameter dependent only for fixed Prandtl number and  $n$ . Furthermore, in all cases suction always enhances the heat transfer coefficient over that of blowing for fixed  $\lambda$ . Critical values of buoyancy parameter are obtained for both zero shear stress at the surface and for predominate natural convection for assisting or opposing flow.

At large  $\lambda$  the dimensionless shear stress at the wall is  $\lambda$  dependent only. Critical values of  $\lambda$  corresponding to predominate buoyancy effect on the dimensionless shear stress for assisting or opposing flow are tabulated for different parameters.

Finally, a closed form analytical solution is obtained for the special case of  $2n = -(m + 1)$  and it is confirmed computationally for  $n = -1$  and  $m = 1$  where the temperature inversely proportional to the distance up the surface.

## REFERENCES

- [1] Altan, T., Oh, S. and Gegel, H., Metal Forming Fundamentals and Applications, American Society of Metals, Metals Park, OH., 1979.
- [2] Karwe, M. V. and Jaluria, Y., "Fluid Flow and Mixed Convection Transport from a Moving Plate in Rolling and Extrusion Processes", ASME J. Heat Transfer, Vol. 110, 655-661, 1988.
- [22] Karwe, M. V. and Jaluria, Y., "Numerical Simulation of Thermal Transport Associated with a Continuously Moving Flat Sheet in Materials Processing", ASME J. Heat Transfer, Vol. 113, 612-619, 1991.
- [2] Sakiadis, B. C., "Boundary Layer Behavior on Continuous Solid Surfaces: I. Boundary-Layer Equations for Two-Dimensional and Axisymmetric Flow", A.I.Ch.E. Journal, Vol. 7, No. 1, 26-28, 1961.
- [3] Tsou, F. K., Sparrow, E. M. and Goldstein, R. J., "Flow and Heat Transfer in the Boundary Layer on a Continuous Moving Surface", Int. J. Heat Mass Transfer, Vol. 10, 219-235, 1967.
- [4] Crane, L. J., "Flow Past a Stretching Plane", Z. Amgew. Math. Phys., Vol. 21, 645-647, 1970.
- [5] Grubka, L. G. and Bobba, K. M., "Heat Transfer Characteristics of a Continuous Stretching Surface with Variable Temperature", ASME J. Heat Transfer, Vol. 107, 248-250 1985.
- [6] Soundalgekar, V. M. and Ramana Murty, T. V., "Heat Transfer Past a Continuous Moving Plate with Variable Temperature", Wärme- und Stoffübertragung, Vol. 14, 91-93, 1980.
- [7] Vleggaar, J., "Laminar Boundary Layer Behavior on Continuous Accelerating Surfaces", Chemical Engineering Science, Vol. 32, 1517-1525, 1977.
- [8] Ali, M. E., "Heat Transfer Characteristics of a Continuous Stretching Surface", Wärme- und Stoffübertragung, Vol. 29, 227-234, 1994.
- [9] Banks, W. H. H., Similarity solutions of the boundary-layer equations for a stretching wall., J. Mecanique Theorique et Appliquee, Vol. 2, pp. 375-392, 1983.
- [10] Ali, M. E., The effect of suction or injection on the laminar boundary layer development over a stretched surface, J. King Saud University, Vol. 8, Eng. Sci. No. 1, pp. 43-58, 1996.
- [11] Magyari, E. and Keller, B., Heat and mass transfer in the boundary layers on an exponentially stretching continuous surface., J. Phys. D: Appl. Phys. Vol. 32, pp. 577-585, 1999.
- [12] Magyari, E. and Keller, B., Heat transfer characteristics of the separation boundary flow induced by a continuous stretching surface., J. Phys. D: Appl. Phys. Vol. 32, pp. 2876-2881, 1999.
- [13] Erickson, L. E., Fan, L. T. and Fox, V. G., "Heat and Mass Transfer on a Moving Continuous Flat Plate with Suction or Injection.", Ind. Eng. Chem. Fundamentals, Vol. 5, 19-25, 1966.
- [14] Fox, V. G., Erickson, L. E. and Fan, L. T., "Methods for Solving the Boundary Layer Equations for Moving Continuous Flat Surfaces with Suction and Injection.", A.I.Ch.E. Journal, Vol. 14, 726-736, 1968.



- [15] Gupta, P. S. and Gupta, A. S., “ Heat and Mass Transfer on a Stretching Sheet with Suction or Blowing”, Canadian Journal of Chemical Engineering, Vol. 55, No. 6, 744-746, 1977.
- [16] Chen, C. K. and Char, M. I., “ Heat Transfer of a Continuous Stretching Surface with Suction or Blowing”, J. Math. Analysis and Applications, Vol. 135, 568-580, 1988.
- [17] Ali, M. E., “ On Thermal Boundary Layer on a Power-Law Stretched Surface with Suction or Injection.”, Int. J. Heat Fluid Flow, Vol. 16, No. 4, 280-290, 1995.
- [18] Magyari, E., Ali, M. E., and Keller, B., Heat and mass transfer characteristics of the self-similar boundary-layer flows induced by continuous surface stretched with rapidly decreasing velocities., Accepted for publication in Heat and Mass Transfer, 2000.
- [19] Magyari, E. and Keller, B., Exact solutions for self-similar boundary-layer flows induced by permeable stretching walls., Eur. J. Mech. B-Fluids, Vol. 19, pp. 109-122, 2000.
- [20] Lin, H. T., Wu, K. Y., and Hoh, H. L., Mixed convection from an isothermal horizontal plate moving in parallel or reversely to a free stream., Int. J. Heat Mass Transfer, Vol. 36, pp. 3547-3554, 1993.
- [23] Kang, B. H. and Jaluria, Y., “ Heat transfer from continuously moving material in channel flow for thermal Processing”, J. Thermophysics and Heat Transfer, Vol. 8, pp. 546-554, 1994.
- [24] Kang, B. H. and Jaluria, Y., “ Thermal Modeling of the Continuous Casting Process”, J. Thermophysics and Heat Transfer, Vol. 7, No. 1, 139-147, 1993.
- [25] Ingham, D. B., Singular and non-unique solutions of the boundary-layer equations for the flow due to free convection near a continuously moving vertical plate., Applied mathematics and physics (ZAMP), Vol. 37, pp. 559-572, 1986.
- [26] Ali, M. E. and Al-Yousef, F., “ Heat Transfer and Flow Field on an Extruded Vertical Material”, Proceedings of the 10th. Int. Conference of Mech. Power Engineering, Assiut University, Assiut, Egypt, 16-18 Dec., 207-219, 1997.
- [27] Ali, M. E. and Al-Yousef, F., “ Laminar Mixed Convection from a Continuously Moving Vertical Surface with Suction or Injection”, Heat and Mass Transfer, Vol. 33, No. 4, 301-306, 1998.
- [28] Schlichting, H., Boundary-Layer Theory., McGraw-Hill, New York, 7<sup>th</sup> edition, 1979
- [29] Bejan, A., Convection heat transfer., Wiley, New York, 1984.